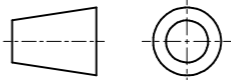


Comments:

1. Blunt sharp edges .
2. Requirements for welding according to ISO 3834–3:2005.
3. Dimensions non–tolerated for machined parts  
accordance with DIN EN 22768: 1999 Class  
tolerance m.
4. Dimensions tolerated for welded structures perform under  
EN ISO 13920 in tolerance class.
5. All dimensions shown without allowances for machining.
6. The roughness of the holes Ra6.3 – unless indicated otherwise.
7. Clean the surfaces for painting to grade
  - Primer – min. paint coating thickness (microns)
  - Topcoat RAL:
    - The number of layers –
    - Minimum thickness of paint coating for respectively  
individual layers (um) –

1	1	Rectangle pipe 20x30x1.5, L=800	EN 10219	0	1.4301	0.89	
2	2	PI.3x40x67	EN 10029	0	1.4301	0.06	
Item	Qty.	Name of part	Drawing number, norm	Rev.	Material	Weight 1pcs. kg	Comments
Inwestor:							
Scale	Weight 1 set	Format	Drawing name				
1 : 2	1.0 kg	A2	Extraction Arm 4.0m				
Engin.	2015-09-07	papacad	Arm 7				
Draw.	Released	papacad					
Check.							
Ver.	2015-09-17						
Appr.	2015-09-17		Drawing number				Revision
			EA 01.07.00				0
Sheet			<b>papacad</b> 3D CAD PROJECTS free & purchase		<a href="http://www.papacad.com">www.papacad.com</a>		
1 / 1							

Treat electro-polishing after welding