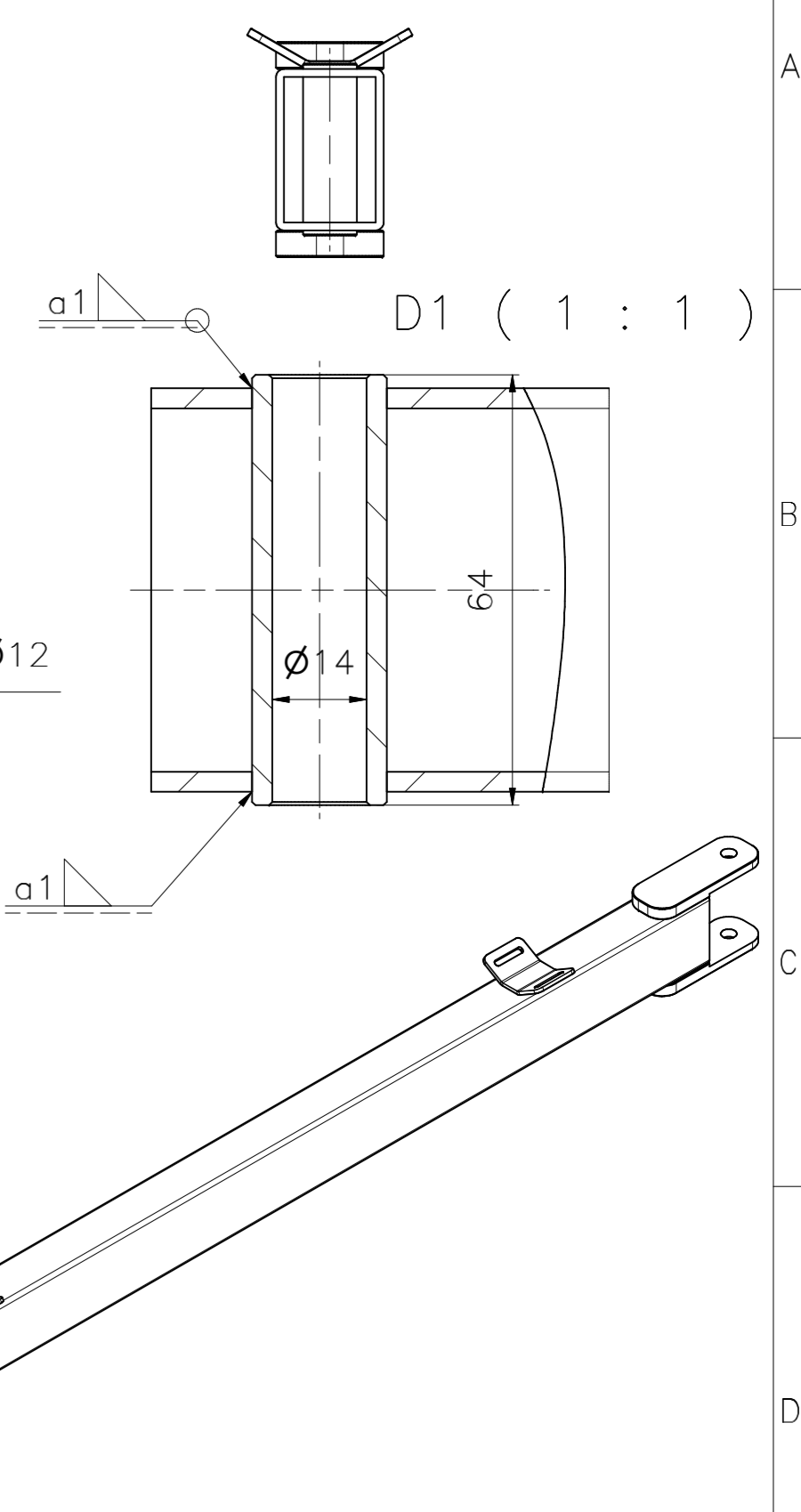




Item 4 – fold (1 : 2)



Treat electro-polishing after welding

4	2	Pl.3x40x67	EN 10029	0	1.4301	0.06	
3	1	Bar $\varnothing 20$, L=64	EN 10060	0	1.4301	0.08	
2	1	Rectangle pipe 40x60x3, L=1000	EN 10219	0	1.4301	4.48	
1	2	Pl.10x40x110	EN 10029	0	1.4301	0.27	
Item	Qty.	Name of part	Drawing number, norm	Rev.	Material	Weight 1pcs. kg	Comments
Inwestor:							
Scale		Weight 1 set	Format	Drawing name			
1 : 2.5		5,2 kg	A2	Extraction Arm 4.0m			
Engin.	2015-08-21	papacad		Arm 4			
Draw.	WorkInProgress	papacad					
Check.							
Ver.							
Appr.		papacad		Drawing number			Revision
				EA 01.04.00			0
Sheet		 		papacad 3D CAD PROJECTS free & purchase		www.papacad.com	
1 / 1							

- Comments:
1. Blunt sharp edges .
 2. Requirements for welding according to ISO 3834-3:2005.
 3. Dimensions non-tolerated for machined parts
accordance with DIN EN 22768: 1999 Class
tolerance m.
 4. Dimensions tolerated for welded structures perform under
EN ISO 13920 in tolerance class.
 5. All dimensions shown without allowances for machining.
 6. The roughness of the holes Ra6.3 – unless indicated otherwise.
 7. Clean the surfaces for painting to grade
 - Primer – min. paint coating thickness (microns)
 - Topcoat RAL:
 - The number of layers –
 - Minimum thickness of paint coating for respectively
individual layers (um) –