

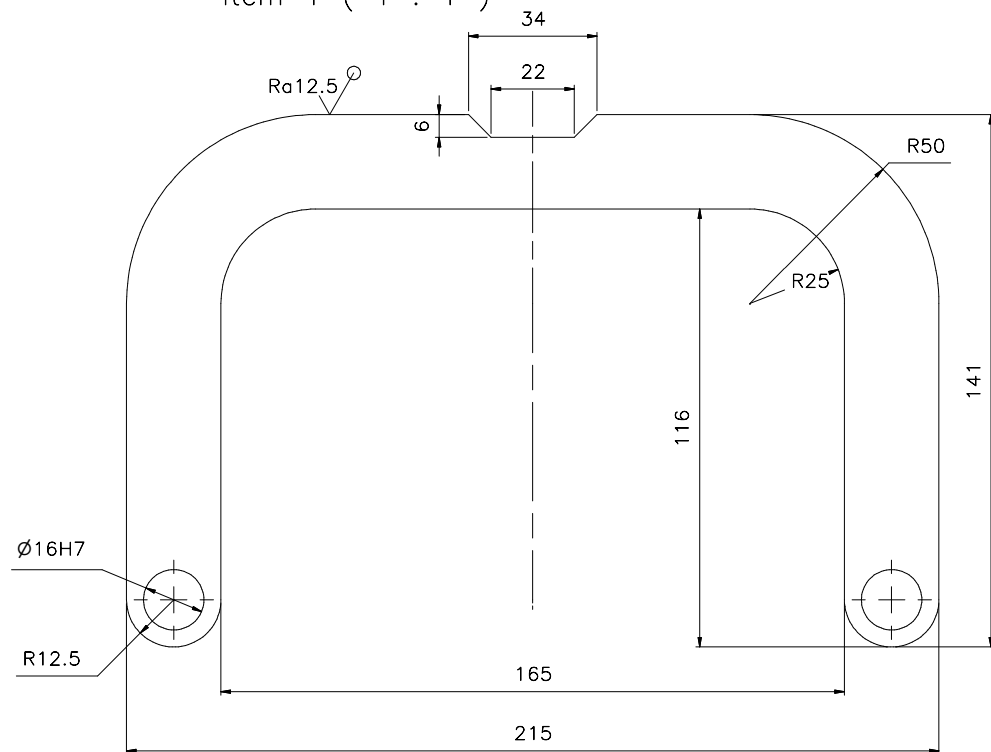
do not point  
protect from painting

#### Comments:

- Blunt sharp edges .
- Requirements for welding according to ISO 3834-3:2005.
- Dimensions non-tolerated for machined parts accordance with DIN EN 22768: 1999 Class tolerance m.
- Dimensions tolerated for welded structures perform under EN ISO 13920 in tolerance class.
- All dimensions shown without allowances for machining.
- The roughness of the holes Ra6.3 – unless indicated otherwise.
- Clean the surfaces for painting to grade
  - Primer – min. paint coating thickness (microns)
  - Topcoat RAL:
    - The number of layers –
    - Minimum thickness of paint coating for respectively individual layers (um) –

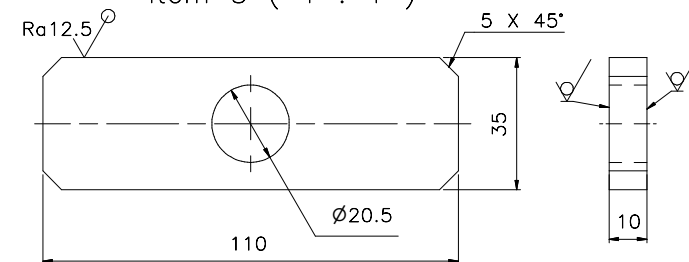
4	2	Bar Ø16, L=45	EN ISO 10060	0	S355JR	0.07	
3	1	Plate 10x35x110	EN ISO 10029	0	S355JR	0.27	
2	1	Bar Ø20, L=65	EN ISO 10060	0	S355JR	0.14	
1	1	Plate 10x141x215	EN ISO 10029	0	S355JR	0.76	
Item	Qty.	Name of part	Drawing number, standard	Rev.	Material	Weight 1pcs. kg	Comments
Investor:							
		Weight 1 set	Drawing name				
		1,3 kg	Sling lift 30kg				
Engn.	2016-08-24	papacad	Clutch A				
Draw.	2016-08-24	papacad					
Check.	2016-08-24	papacad					
Ver.	2016-08-24	papacad					
Appr.	2016-08-24	papacad					
papacad			Drawing number		Revision		
3D & 2D CAD PROJECTS free & purchase			SL30 00.01.00		0		
			www.papacad.com		Scale		
					1 : 1		
					Format		
					A2		
					Sheet		
					1 / 2		

Item 1 ( 1 : 1 )

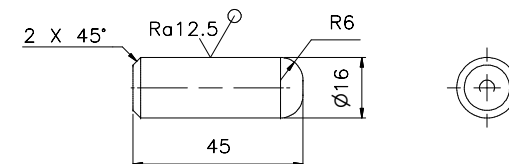


Ra12.5 (✓)

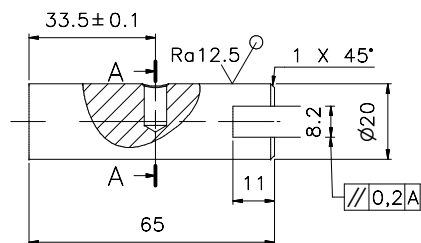
Item 3 ( 1 : 1 )



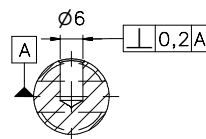
Item 4 ( 1 : 1 )



Item 2 ( 1 : 1 )



A-A ( 1 : 1 )



Annotations:

1. Sharpen edges – blunt.
2. Non-tolerated dimensions make with tolerance classmK .
3. All dimensions are shown without machining tolerances.
4. The roughness of the holes Ra6.3 unless otherwise indicated .

4	2	Bar Ø16, L=45	EN ISO 10060	0	S355JR	0.07	
3	1	Plate 10x35x110	EN ISO 10029	0	S355JR	0.27	
2	1	Bar Ø20, L=65	EN ISO 10060	0	S355JR	0.14	
1	1	Plate 10x141x215	EN ISO 10029	0	S355JR	0.76	
Item	Qty.	Name of part	Drawing number, standard	Rev.	Material	Weight 1pcs. kg	Comments
Investor:							
		Weight 1 set 1.3 kg	Drawing name Sling lift 30kg				
Engin.	2016-08-24	papacad	Clutch A				
Draw.	2016-08-24	papacad					
Check.	2016-08-24	papacad					
Ver.	2016-08-24	papacad					
Appr.	2016-08-24	papacad	Drawing number SL30 00.01.00				Revision 0
papacad 3D & 2D CAD PROJECTS free & purchase			www.papacad.com		Scale 1 : 1	Format A2	Sheet 2 / 2