



Comments:

- 1. Blunt sharp edges .
- 2. Requirements for welding according to ISO 3834–3:2005.
- 3. Dimensions non–tolerated for machined parts accordance with DIN EN 22768: 1999 Class tolerance m.
- 4. Dimensions tolerated for welded structures perform under EN ISO 13920 in tolerance class.
- 5. All dimensions shown without allowances for machining.
- 6. The roughness of the holes Ra6.3 – unless indicated otherwise.
- 7. Clean the surfaces for painting to grade
  - Primer – min. paint coating thickness (microns)
  - Topcoat RAL:
    - The number of layers –
    - Minimum thickness of paint coating for respectively individual layers (um) –

1	1	Hex socket head M16x45	EN ISO 4062	0	Steel, Galvanized	0.08	
Item	Qty.	Name of part	Drawing number, standard	Rev.	Material	Weight 1pcs. kg	Comments
Inwestor:							
		Weight 1 set 0,1 kg	Drawing name Sling lift 30kg Hex socket head M16x45				
Engin.	2016-08-23	papacad	Drawing number SL30 01.03.01				Revision 0
Draw.	2016-08-23	papacad					
Check.	2016-08-23	papacad					
Ver.	2016-08-23	papacad					
Appr.	2016-08-23	papacad					
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