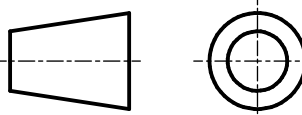


#### Comments:

1. Blunt sharp edges .
2. Requirements for welding according to ISO 3834-3:2005.
3. Dimensions non-tolerated for machined parts accordance with DIN EN 22768: 1999 Class tolerance m.
4. Dimensions tolerated for welded structures perform under EN ISO 13920 in tolerance class.
5. All dimensions shown without allowances for machining.
6. The roughness of the holes Ra6.3 – unless indicated otherwise.
7. Clean the surfaces for painting to grade
  - Primer – min. paint coating thickness (microns)
  - Topcoat RAL:
    - The number of layers –
    - Minimum thickness of paint coating for respectively individual layers (um) –

5	1	Spli pin 3,2x18	ISO 1234 3,2 x 18	0	Steel, Galvанизed	0	
4	1	Hex nut with torque part	EN ISO 7040-M10	0	Steel, Galvанизed	0.02	
3	1	WasherA10,5	DIN 125-2 - 10,5	0	Steel, Galvанизed	0	
2	1	Washer A17	DIN 125-2 - 17	0	Steel, Galvанизed	0.01	
1	1		SL30 01.03.01	0	Steel, Galvанизed	0.08	
Item	Qty.	Name of part	Drawing number, standard	Rev.	Material	Weight 1pcs. kg	Comments
Inwestor:							
		Weight 1 set 0.1 kg	Drawing name Sling lift 30kg				
Engin.	2016-08-23	papacad	Special screw				
Draw.	2016-08-23	papacad					
Check.	2016-08-23	papacad					
Ver.	2016-08-23	papacad					
Appr.	2016-08-23	papacad					
			Drawing number SL30 01.03.00				Revision 0
papacad 3D & 2D CAD PROJECTS free & purchase			www.papacad.com		Scale 2 : 1	Format A3	Sheet 1 / 1