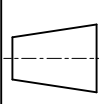
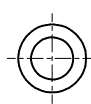


Comments:

1. Check assemblability.
2. Perform Assembly as shown in drawing.
3. Make a trial motions of individual mechanisms and moving parts in order to verify the correctness of installation.
4. Protect against damage and corrosion on time waiting for the main installation.

15	1	Cotter pin 3,2x28	DIN EN ISO 1234 – 3,2x28	0	Steel, Galvanized	0		
14	1	Spring Washer A16	DIN 127 – A 16	0	Steel, Galvanized	0.01		
13	1	Flat Washer A17	DIN 125 – A 17	0	Steel, Galvanized	0.01		
12	2	Flat Nut M16	ISO 4035 – M16	0	Steel, Galvanized	0.02		
11	1	Nut M16	ISO 4032 – M16	0	Steel, Galvanized	0.04		
10	1	Bolt M16x80	ISO 4014 – M16 x 80	0	Steel, Galvanized	0.16		
9	2	Cam action indexing plunger	GN 612	0	Steel	0.09		
8	1	D Ring Shackle	D Ring Shackle G4163	0	Steel, Galvanized	0.26		
7	1	Oblong masterlink	Oblong masterlink AN 1,6	0	Steel, Galvanized	0.51		
6	3	Washer B	SL30 01.00.03	0	Steel	0		
5	1	Washer A	SL30 01.00.02	0	Steel	0		
4	2	Bar – short	SL30 01.00.01	0	S355JR	0.31		
3	3	Special screw	SL30 01.03.00	0		0.11		
2	1	Arm B	SL30 01.02.00	0	S355JR	1.48		
1	1	Arm A	SL30 01.01.00	0	S355JR	1.53		
Item	Qty.	Name of part	Drawing number, standard	Rev.	Material	Weight 1pcs. kg	Comments	
Inwestor:								
		Weight 1 set 5,2 kg	Drawing name Sling lift 30kg					
Engin.	2016-08-01	papacad	Drawing number SL30 01.00.00					
Draw.	2016-08-23	papacad						
Check.		papacad						
Ver.	2016-08-23	papacad						
Appr.	2016-08-23	papacad	Revision 0					
		papacad 3D & 2D CAD PROJECTS free & purchase	www.papacad.com			Scale 1 : 2	Format A2	Sheet 1 / 1