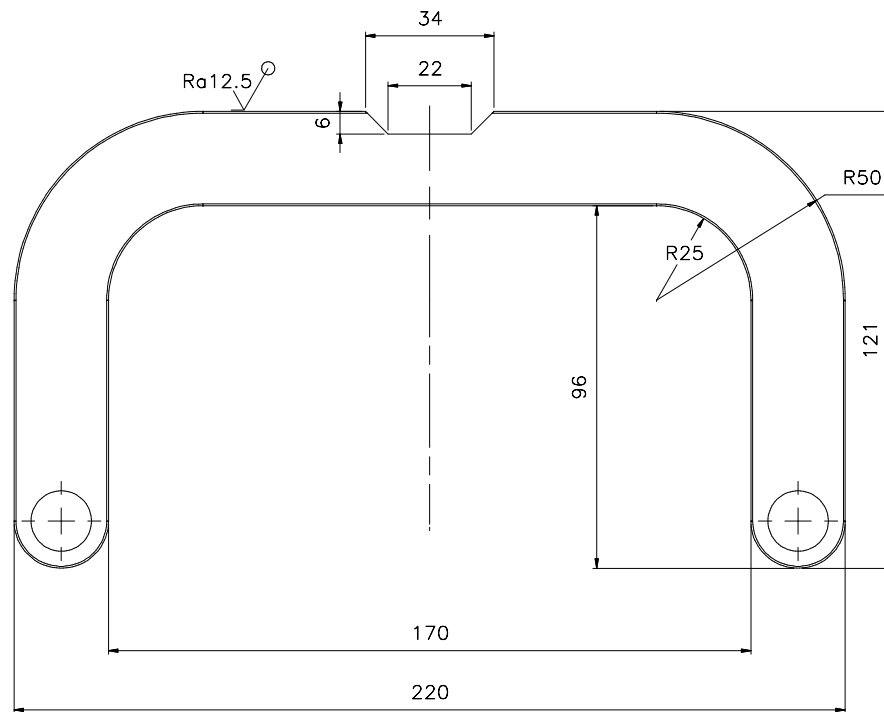


Comments:

- Blunt sharp edges .
- Requirements for welding according to ISO 3834-3:2005.
- Dimensions non-tolerated for machined parts accordance with DIN EN 22768: 1999 Class tolerance m.
- Dimensions tolerated for welded structures perform under EN ISO 13920 in tolerance class.
- All dimensions shown without allowances for machining.
- The roughness of the holes $Ra6.3$ - unless indicated otherwise.
- Clean the surfaces for painting to grade
 - Primer - min. paint coating thickness (microns)
 - Topcoat RAL:
 - The number of layers -
 - Minimum thickness of paint coating for respectively individual layers (um) -

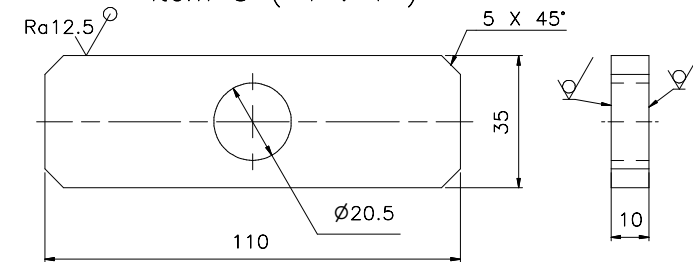
| 4 | 2 | Bar $\varnothing 16$, L=45 | EN ISO 10060 | 0 | S355JR | 0.07 | |
|--------------------------------------|------------|-----------------------------|--------------------------|------|----------|-----------------|----------|
| 3 | 1 | Plate 10x35x110 | EN ISO 10029 | 0 | S355JR | 0.27 | |
| 2 | 1 | Bar $\varnothing 20$, L=65 | EN ISO 10060 | 0 | S355JR | 0.14 | |
| 1 | 1 | Plate 10x121x220 | EN ISO 10029 | 0 | S355JR | 0.69 | |
| Item | Qty. | Name of part | Drawing number, standard | Rev. | Material | Weight 1pcs. kg | Comments |
| Investor: | | | | | | | |
| | | Weight 1 set | Drawing name | | | | |
| | | 1.2 kg | Sling lift 30kg | | | | |
| Engin. | 2016-09-05 | papacad | Clutch B | | | | |
| Draw. | 2016-08-24 | papacad | | | | | |
| Check. | 2016-09-05 | papacad | | | | | |
| Ver. | 2016-08-24 | papacad | | | | | |
| Appr. | 2016-08-24 | papacad | | | | | |
| papacad | | | Drawing number | | Revision | | |
| 3D & 2D CAD PROJECTS free & purchase | | | SL30 00.02.00 | | 0 | | |
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| | | | | | 1 : 1 | A2 | 1 / 2 |

Item 1 (1 : 1)

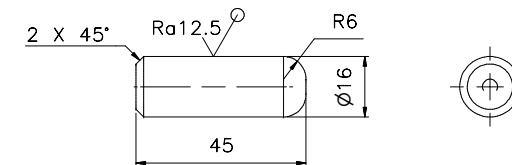


Ra12.5 (✓)

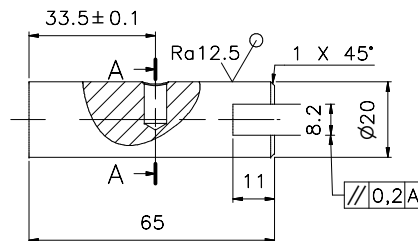
Item 3 (1 : 1)



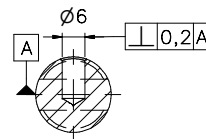
Item 4 (1 : 1)



Item 2 (1 : 1)



A-A (1 : 1)



Annotations:

1. Sharpen edges – blunt.
2. Non-tolerated dimensions make with tolerance classmK .
3. All dimensions are shown without machining tolerances.
4. The roughness of the holes Ra6.3 unless otherwise indicated .

| 4 | 2 | Bar Ø16, L=45 | EN ISO 10060 | 0 | S355JR | 0.07 | |
|--------------------------------------|------------|------------------|--------------------------|---------------|----------|-----------------|----------|
| 3 | 1 | Plate 10x35x110 | EN ISO 10029 | 0 | S355JR | 0.27 | |
| 2 | 1 | Bar Ø20, L=65 | EN ISO 10060 | 0 | S355JR | 0.14 | |
| 1 | 1 | Plate 10x121x220 | EN ISO 10029 | 0 | S355JR | 0.69 | |
| Item | Qty. | Name of part | Drawing number, standard | Rev. | Material | Weight 1pcs. kg | Comments |
| Investor: | | | | | | | |
| | | Weight 1 set | Drawing name | | | | |
| | | 1.2 kg | Sling lift 30kg | | | | |
| Engin. | 2016-09-05 | papacad | Clutch B | | | | |
| Draw. | 2016-08-24 | papacad | | | | | |
| Check. | 2016-09-05 | papacad | | | | | |
| Ver. | 2016-08-24 | papacad | | | | | |
| Appr. | 2016-08-24 | papacad | Drawing number | | | | Revision |
| | | | | SL30 00.02.00 | | | 0 |
| papacad | | | www.papacad.com | | Scale | Format | Sheet |
| 3D & 2D CAD PROJECTS free & purchase | | | | | 1 : 1 | A2 | 2 / 2 |