



Item 1 (1 : 5)

Ra25 (✓)

VIEW348 (1 : 20)

Item 2 (1 : 5)

Item 3 (1 : 5)

Annotations:

- 1. Sharpen edges – blunt.
- 2. Non–tolereted dimmenions make with tolerance classT 12.
- 3. All dimmension are shown without machining tolerances.
- 4. The roughness of the holes Ra6.3 unless otherwise indicated .

3	4	Plate 10x85.5x170	EN 10029	0	S355JR	1.12	
2	2	Plate 10x180x200	EN 10029	0	S355JR	2.83	
1	1	IPB 200, L=4840	EN 1025 IPB	0	S355JR	296	
Item	Qty.	Name of part	Drawing number, norm	Rev.	Material	Weight 1pcs. kg	Comments
Investor:							
Scale	Weight 1 set	Format	Drawing name				
1 : 5	306,1 kg	A2	Light Gantry Crane 500				
Engin.	2017-02-23	papacad	Bar				
Draw.	2017-02-23	papacad					
Check.	2017-02-23	papacad					
Ver.	2017-02-23	papacad					
Appr.	2017-02-23	papacad					
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