



Comments:

1. Check assemblability.
2. Perform Assembly as shown on drawings.
3. Make a trial motions of individual mechanisms and moving parts to verify the correctness of installation.
4. Protect against damage and corrosion until main installation.

8	4	Washer A8,4	DIN 125 – A 8,4	0	Steel, Galv.	0		
7	6	Hexagon Socket Button Head Screw M8x40	ISO 7380 – M8 x 40	0	Steel, Galv.	0		
6	4	Hexagon Socket Head Screw M8x25	ISO 4762 – M8 x 25	0	Steel, Galv.	0		
5	4	Tube end plug GN 991–V25	GN 991–V25 – Elesa	0	Plastic (Gener el)	0		
4	4	Square end–cap NDL.Q–25x1–1.5–M8	NDL.Q–25x1–1.5 –M8 – Elesa	0		0		
3	4	Wheel set with stop–fix $\varnothing 50$	LRA–TPA–50G–FI – Blickle	0		0.2		
2	3	Coupler	STB 01.02.00	0		1.1		
1	2	Side frame	STB 01.01.00	0	Steel	5		
Item	Qty.	Name of part		Drawing number, standard	Rev.	Material	Weight 1pcs. kg	Comments
		Weight 1 set 14,4 kg		Drawing name				
				Subject				
				Title				
				Drawing number				
				STB 01.00.00				
				Revision				
				0				