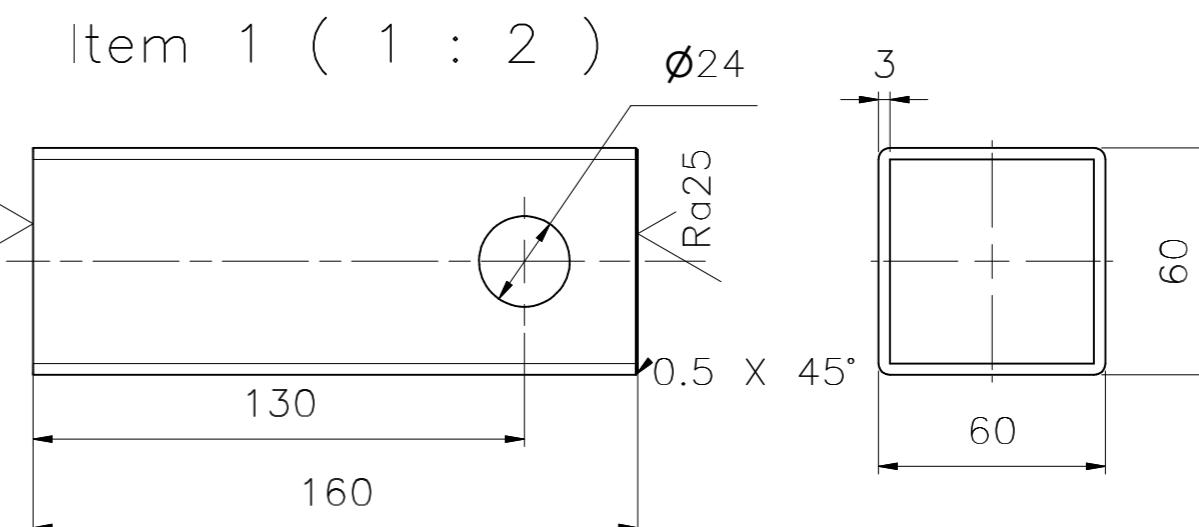
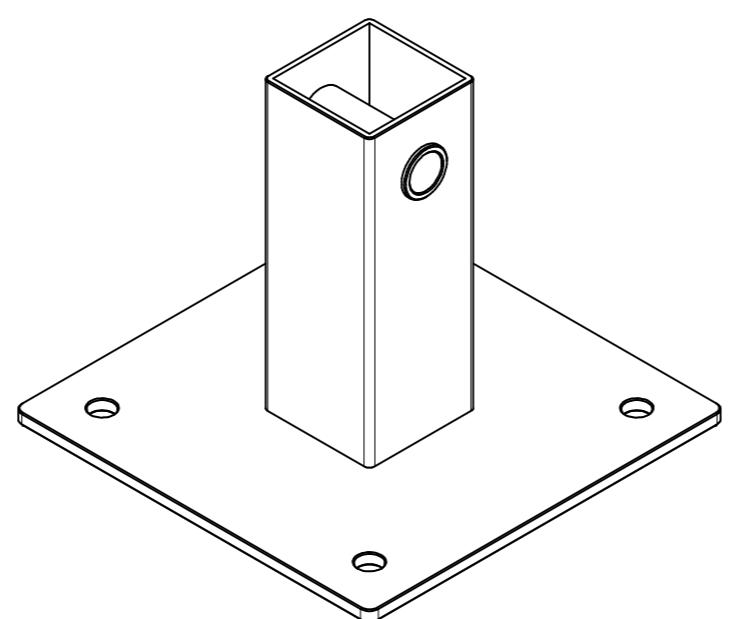
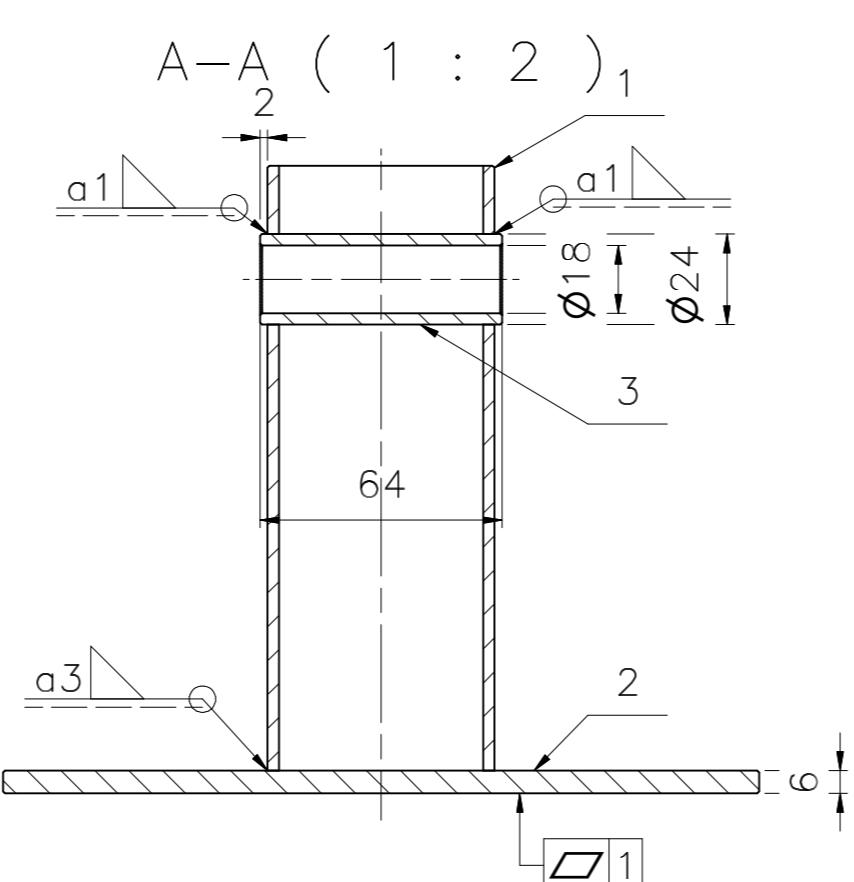
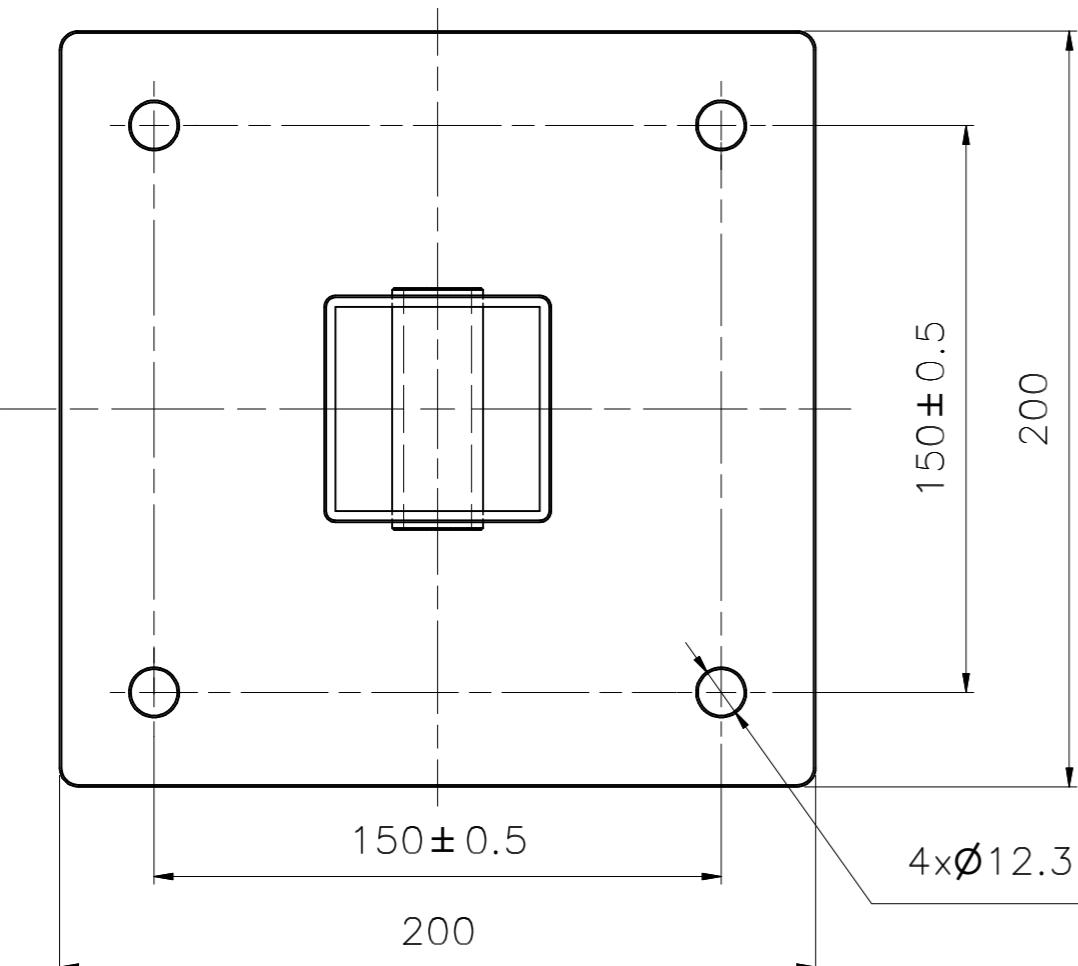
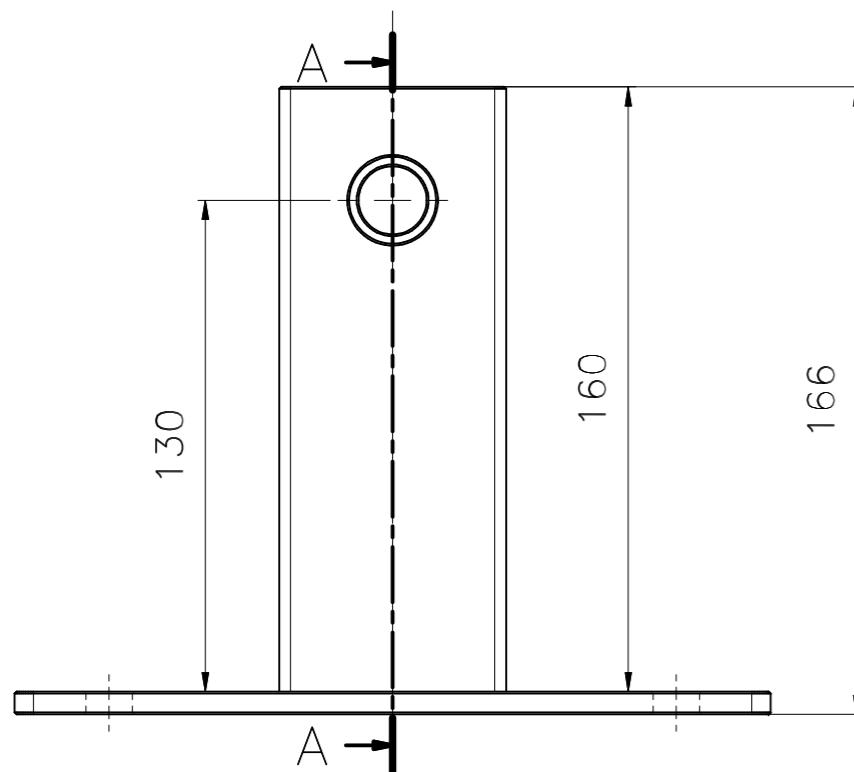
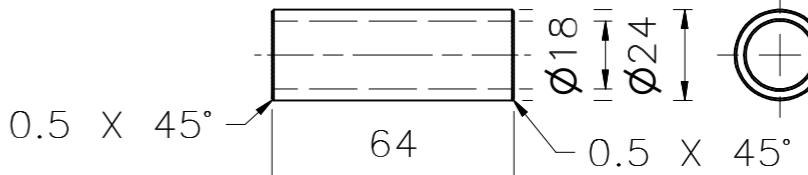
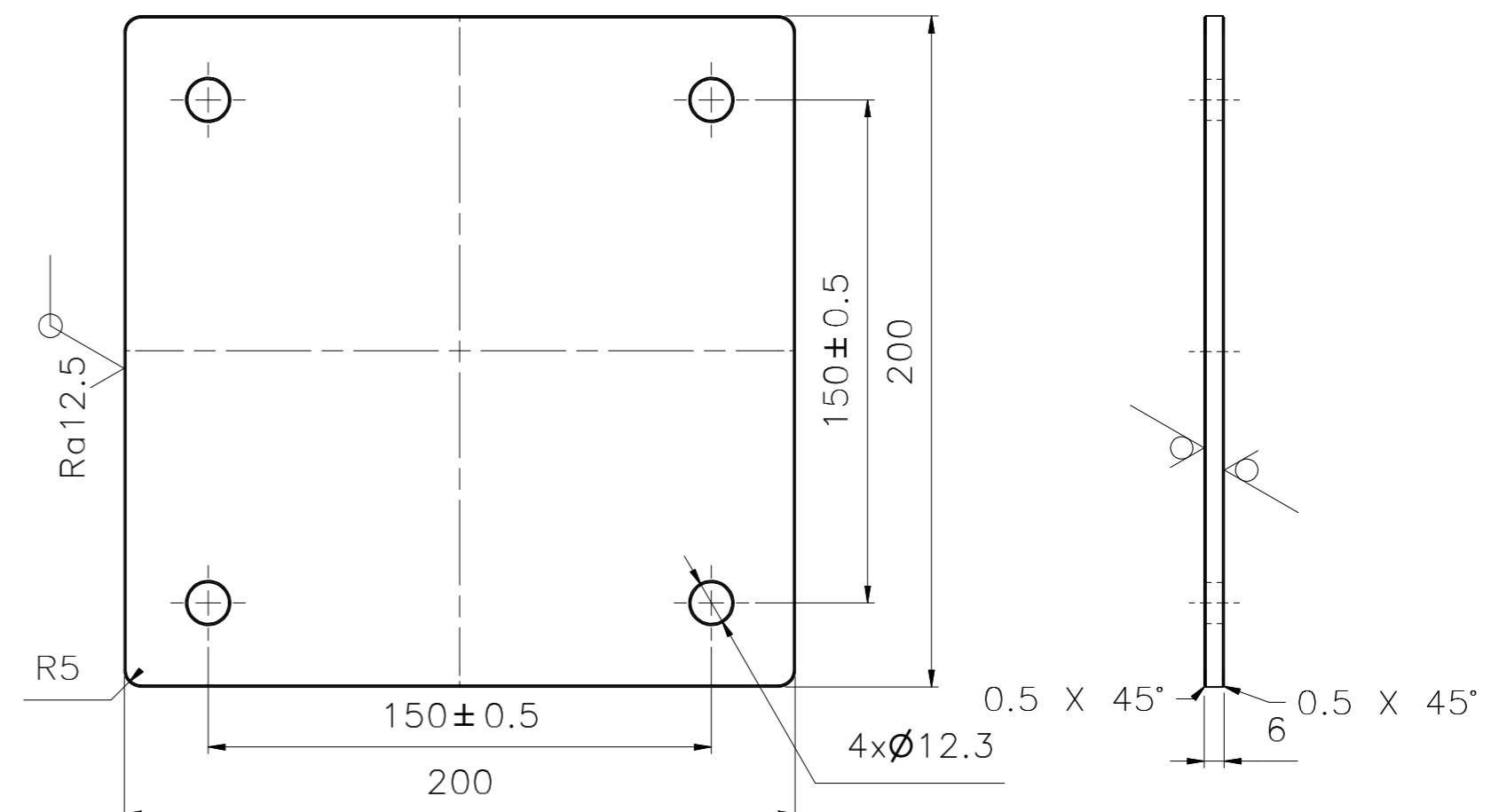


Ra12.5 ✓ (✓)



Item 2 (1 : 2)



Treat electro-polish after welding

Comments:

- Blunt sharp edges .
- Requirements for welding according to ISO 3834-3:2005.
- Dimensions non-tolerated for machined parts accordance with DIN EN 22768: 1999 Class tolerance m.
- Dimensions tolerated for welded structures perform under EN ISO 13920 in tolerance class.
- All dimensions shown without allowances for machining.
- The roughness of the holes Ra6.3 – unless indicated otherwise.
- Clean the surfaces for painting to grade
 - Primer – min. paint coating thickness (microns)
 - Topcoat RAL:
 - The number of layers –
 - Minimum thickness of paint coating for respectively individual layers (um) –

Item	Qty.	Name of part	Drawing number, norm	Rev.	Material	Weight 1pcs. kg	Comments
<i>Inwestor:</i>							

Scale	Weight 1 set	Format	Drawing name
1 : 2	2.9 kg	A2	Extraction Arm 4.0m
Engin.	2015-08-21	papacad	
Draw.	Released	papacad	Arm 2
Check.			
Ver.	2015-09-16		
Appr.	papacad	papacad	EA 01.02.00
Sheet			Revision 0
1 / 1			

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