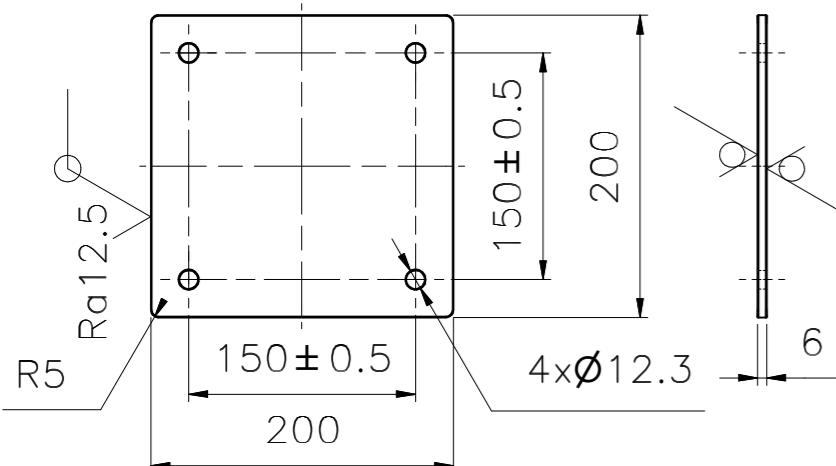
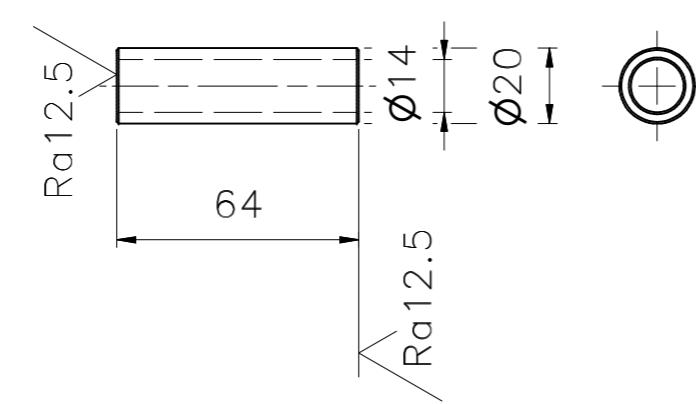


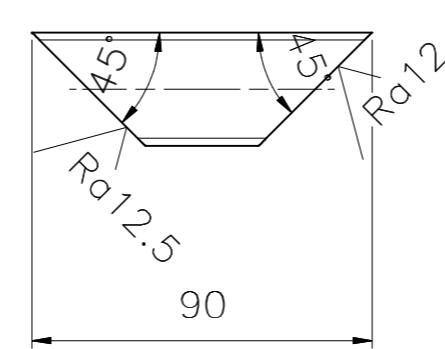
Item 1 (1 : 5)



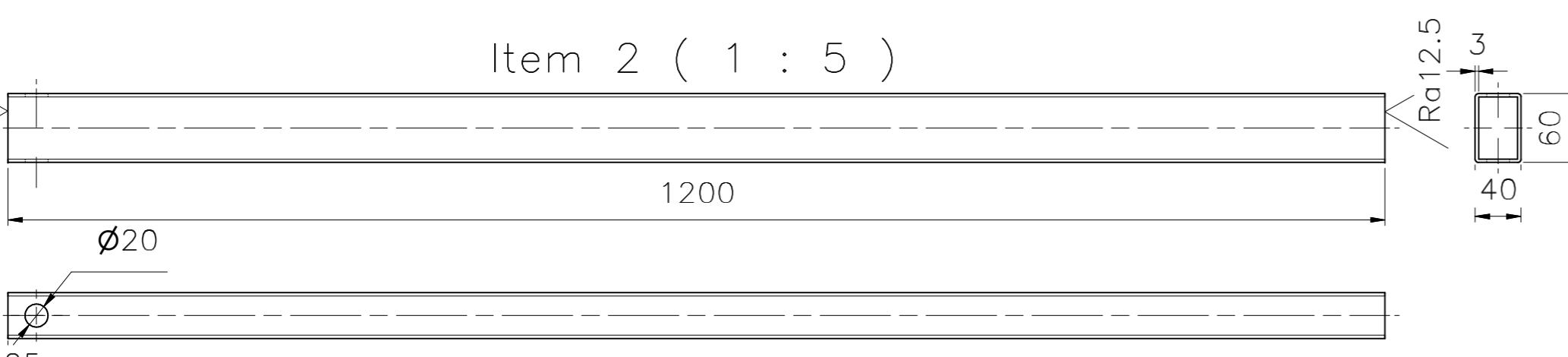
Item 3 (1 : 2)



Item 4 (1 : 2)

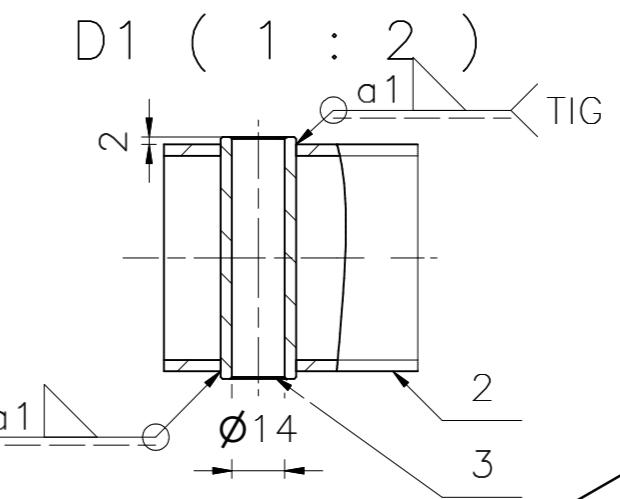
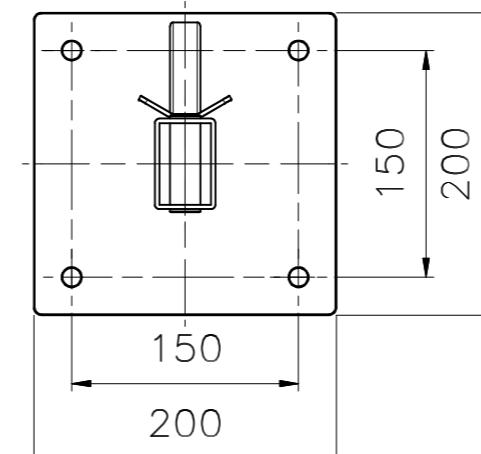


Item 2 (1 : 5)

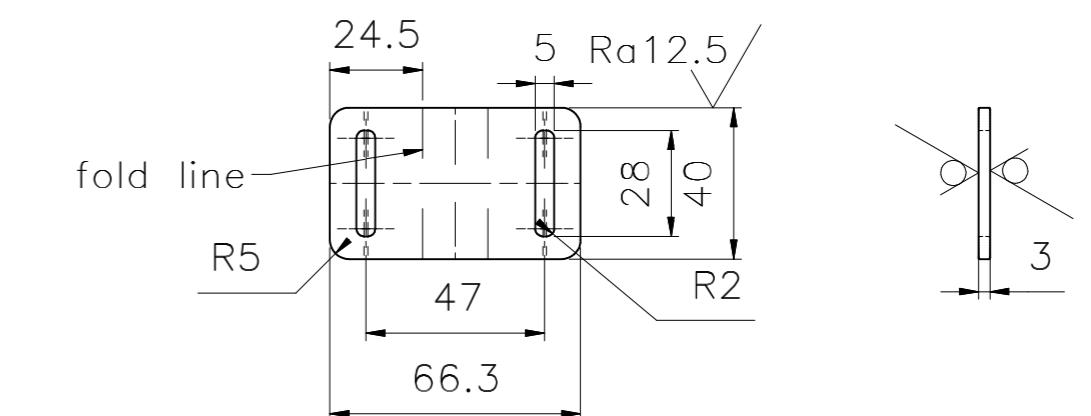


Comments:

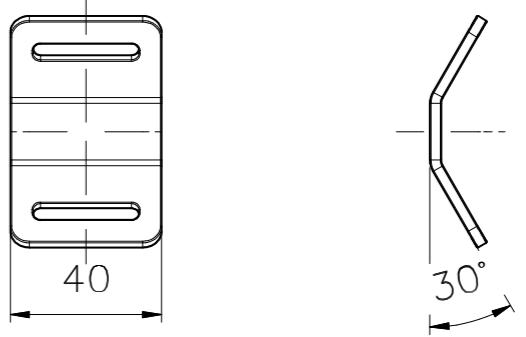
1. Blunt sharp edges .
2. Requirements for welding according to ISO 3834-3:2005.
3. Dimensions non-tolerated for machined parts accordance with DIN EN 22768: 1999 Class tolerance m.
4. Dimensions tolerated for welded structures perform under EN ISO 13920 in tolerance class.
5. All dimensions shown without allowances for machining.
6. The roughness of the holes Ra6.3 – unless indicated otherwise.
7. Clean the surfaces for painting to grade
 - Primer – min. paint coating thickness (microns)
 - Topcoat RAL:
 - The number of layers –
 - Minimum thickness of paint coating for respectively individual layers (um) –



Item 5 – unfold (1 : 2)



Item 5 – fold (1 : 2)



Treat electro-polishing after welding

| Item | Qty. | Name of part | Drawing number, norm | Rev. | Material | Weight 1pcs. kg | Comments |
|-----------|------|--------------------------------|----------------------|------|----------|-----------------|----------|
| Inwestor: | | | | | | | |
| 5 | 2 | Pl.3x40x67 | EN 10029 | 0 | 1.4301 | 0.06 | |
| 4 | 1 | Rectangle pipe 20x30x3, L=90 | EN 10219 | 0 | 1.4301 | 0.07 | |
| 3 | 1 | Bar Ø20, L=64 | EN 10060 | 0 | 1.4301 | 0.08 | |
| 2 | 1 | Rectangle pipe 40x60x3, L=1200 | EN 10219 | 0 | 1.4301 | 5.38 | |
| 1 | 1 | Pl.6x200x200 | EN 10029 | 0 | 1.4301 | 1.91 | |

| Scale | Weight 1 set | Format | Drawing name |
|--------|--------------|---------|---------------------|
| 1 : 2 | 7,6 kg | A2 | Extraction Arm 4.0m |
| Engin. | 2015-08-21 | papacad | Arm 3 |
| Draw. | Released | papacad | |
| Check. | | | |
| Ver. | 2015-09-16 | | |
| Appr. | papacad | papacad | |
| Sheet | | | EA 01.03.00 |
| 1 / 1 | | | Revision 0 |