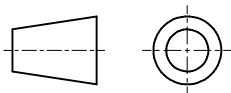




Comments:

1. Blunt sharp edges .
2. Requirements for welding according to ISO 3834-3:2005.
3. Dimensions non-tolerated for machined parts accordance with DIN EN 22768: 1999 Class tolerance m.
4. Dimensions tolerated for welded structures perform under EN ISO 13920 in tolerance class.
5. All dimensions shown without allowances for machining.
6. The roughness of the holes Ra6.3 – unless indicated otherwise.
7. Clean the surfaces for painting to grade
 - Primer – min. paint coating thickness (microns)
 - Topcoat RAL:
 - The number of layers –
 - Minimum thickness of paint coating for respectively individual layers (um) –

Treat electro-polish after welding

2	2	Pl.10x60x120	EN 10029	0	1.4301	0.56	
1	1	Pl.6x250x250	EN 10029	0	1.4301	3	
Item	Qty.	Name of part	Drawing number, norm	Rev.	Material	Weight 1pcs. kg	Comments
Investor:							
Scale	Weight 1 set	Format	Drawing name Extraction Arm 4.0m Arm 1				
1 : 2	4.1 kg	A2					
Engin.	2015-08-21	papacad					
Draw.	Released	papacad					
Check.			Drawing number EA 01.01.00				Revision 0
Ver.	2015-09-16						
Appr.	papacad	papacad					
Sheet							
1 / 1							
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